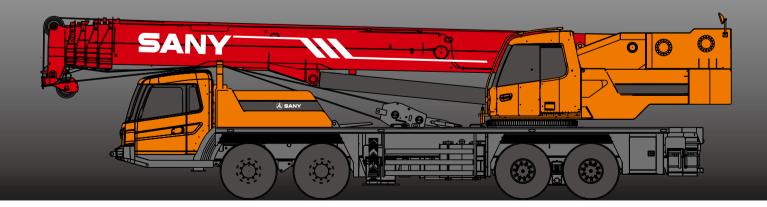


Quality Changes the World





SANY Automobile Hoisting Machinery is one of the core business unit of Sany Heavy Industry, mainly engaged in the research and development of high end, mid to large tonnage crane series, including mobile crane, crawler crane, tower crane and loader crane. It has two industrial parks in Ningxiang and Huzhou, since entering the market, the products of Sany Automobile Hoisting Machinery have received worldwide recognition with advanced technology, lean manufacturing, high reliability and excellent service.

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STC600 TRUCK CRANE

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SANY TRUCK CRANE CONTENT

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- 14 Wheel Crane Family Map





Excellent and stable chassis performance / chassis system

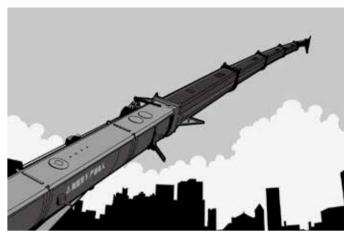
Double-axle drive is used, providing good trafficability and comfortableness under complex road condition with reliable traveling performance.

Engine has the multimode power output function, which reduces power consumption. The use of tipping over early-warning technology provides high stability and safety of the overall operation.



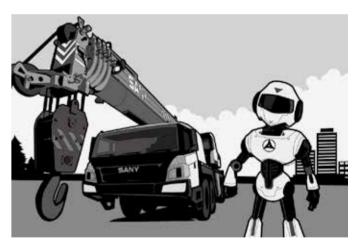
Highly efficient, stable, energy-saving and adjustable hydraulic system

Hydraulic system load feedback and constant power control is applied to provide strong lifting capacity and good micromobility. Unique steering buffer design is adopted to ensure stable braking operation.



Ultra long, super strong and highly sensitive load lifting capacity

Five-section boom of high strength steel structure and optimized U-shaped section reduces weight significantly with higher safety rates. Jib mounting angles are 0°, 15° and 30°, which ensures fast and convenient change-over between different operating conditions so as to improving working efficiency of the machine.



Safe, stable advanced, and intelligent electric control system

Self-developed controller SYMC specially for engineering machinery is configured. The adoption of CAN-bus full-digital network control technology ensures stable control signal, simple harness and high reliability. Timely feedback of data information can achieve the monitoring of the overall working status in realtime. The load moment limiter equipped with the comprehensive intelligent protection system is used with accuracy within 5% to provide a comprehensive logic and interlock control, thus ensuring more safe and reliable operation.







	Superstructure		
Cab	 It is made of safety glass and anti-corrosion steel plate with ergonomic design such as full-coverage soften interior, panoramic sunroof and adjustable seats etc., and humanized design providing more comfortable and relaxing operation experience. The display of load moment limiter integrates main console and operation display system, which clearly show the data of all operating superstructure conditions for lifting operation. High-quality key hydraulic components such as main oil pump, rotary pump, main valve, 	Hoisting system	 The adoption of puand excellent energy and unique anti-slip Closed winch brake One main hook: 61 18-35W×7-1960US 130m.
·갖· Control system	 Inigricularly key hydraulic components such as man on pump, total y pump, man valve, winch motor and balancing parts etc. are adopted to achieve stable and reliable operation of the hydraulic system. Superior operation performance is guaranteed by accurate parameter matching. Through the adoption of load sensitive variable displacement piston pump, pump displacement can be adjusted in real-time, achieving high-precision flow control with no energy loss during operation. Main valve has flow compensation and load feedback control function, enabling stable and convenient control of single action and combined action under different operation conditions. Winch adopts the electronically controlled variable motor to ensure high operation efficiency. Max. single line speeds of main and auxiliary winches is up to 130m/min. Slewing system is equipped with the integrated slewing buffer valve with free slipping function to ensure more stable starting and control of the slewing operation and excellent micro-mobility. Hydraulic oil tank capacity: 800L. 	C Safety system	 Load moment limi mechanical model accuracy up to ±5% operation. In case of safety protection for Hydraulic system hydraulic lock etc hydraulic system. Main and auxiliary w of wire rope. Boom and jib ends wire rope. Boom head is equip within the allowable Equipped with len condition of whole of
	 Solution of the bas instrument with a combined intelligent control declined system is used for easy reading of the traveling parameters at any time. The engine fault warning function is applied to ensure convenient and fast troubleshooting. With fully security protection system, main and auxiliary winches are equipped with overroll out limiter and height limiters to prevent over-rolling out and over-hoisting of steel rope, including tip-over and limit angle protection. Load moment limiter: The adoption of high intelligent load moment limiter system can comprehensively protect lifting operation, ensuring accurate, stable and comfort operation. The IO monitoring system can monitoring the input and output situation of the superstructure electricity system and can detect hydraulic system, chassis (for major safety failure), engine and gearbox for fault to ensure reliable operation of the crane. 	Counterweight	automatically. Counterweight is 40
Luffing system Telescopic system	 Dead-weight luffing provides more stable luffing operation at low energy loss. Luffing angle: -2°~ 80°. Five-section boom is applied, with basic boom length of 11.5m, full-extended boom length 	Cab	Cab is made of ne absorption and tig pneumatically susp large rearview mirror stereo radio and c safe and humanized
	of 43m, jib length of 16m, lifting height of fully extended boom of 44.1m,Max. lifting height of 59.8m including jib. It is made of fine grain high-strength steel, with U-shaped cross section and with telescopic operation controlled independently by dual- cylinder rope.	E Carrier frame	Designed and man high-strength steel
Slewing system	360° rotation can be achieved with Max. slewing speed of 2.0r/min. Hydraulic controlled proportional speed adjustment is applied to provide stable and reliable operation of the system. Unique rotary buffer design ensures more stable braking.	Axles	 Axles 3 and 4 are differentials are ins welding process for

Type: Inline six-cylinder, water cooled, supercharged and inter-cooling diesel engine Rated power: 250kw/2100r/min

Engine

- Capacity of fuel tank: 300L

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Superstructure

of pump and motor double variable speed control ensures high efficiency energy saving functionality. With perfect combination of winch balance valve anti-slip technology, heavy load can be lifted and lowered smoothly.

brake and winch balance valve effectively prevent imbalance of the hook.

ook: 610Kg, one auxiliary hook: 95Kg. Wire rope of main winch: wire rope 960USZ 220m. Wire rope of auxiliary winch: wire rope 18-35W×7-1960USZ

ent limiter: Load moment limiter calculation system based on lifting load model is established using an analytical mechanics method with rated lifting to ±5% through on-line non-load calibration, providing full protection to lifting case of overload operation, system will automatically issue an alarm to provide tion for manipulation.

ystem is configured with the balance valve, overflow valve and two-way ck etc. components, thus achieving stable and reliable operation of the

kiliary winches are equipped with over roll-out limiter to prevent over rolling-out

ends are equipped with height limiters respectively to prevent over-hoisting of

s equipped with anemometer to detect whether the high-altitude wind speed is owable range.

ith length sensor, angle sensor and press sensor to indicate the working whole crane in real-time, giving an alarm and cutting off the dangerous action

ht is 4000kg, no flexible counterweight.

Chassis

of new steel structure self-developed by SANY, featuring excellent shock and tightness, which is configured with swing-out doors at both sides, ly suspended driver's seat and passenger's seat, adjustable steering wheel, w mirror, comfortable driver's chair with a headrest, anti-fog fan, air conditioner, and complete control instruments and meters, providing more comfortable, nanized operation experience.

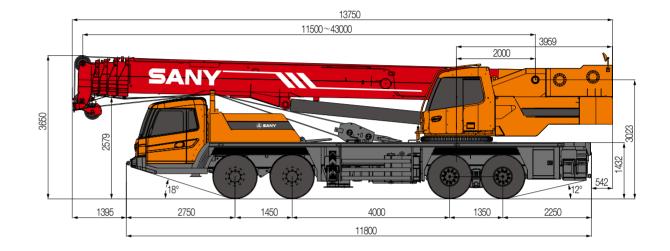
nd manufactured by SANY, anti-torsion box structure is welded by fine-grain steel plate to provide strong load bearing capacity.

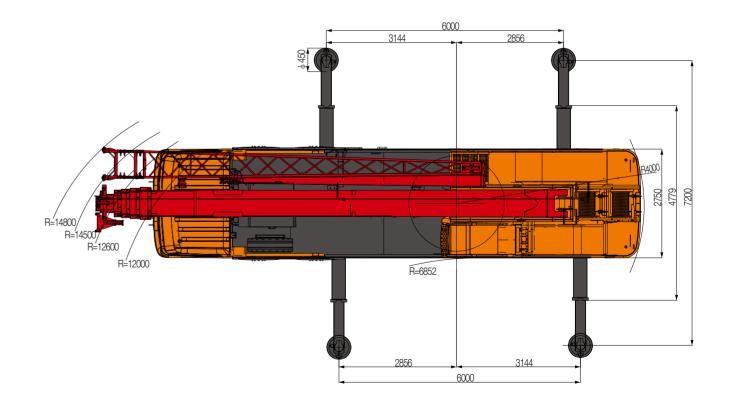
4 are drive axles and axles 1 and 2 are steering axles, axle and wheel are installed in axle 3 and wheel differential is installed in axle 4. The use of cess for axle housing provides stronger load bearing capacity.

Environment-protection: Emission complies with EuroIII standard



	Chassis
Transmission system	 Gearbox: Manual gearbox with 9-gear is adopted, 9 forward gears and 1 reverse gear which is easy to operate, with large speed ratio range applied, which meets the requirements of low gradeability speed and high traveling speed. Transmission shaft: With optimized arrangement of the transmission shaft, the transmission is stable and reliable. For most optimized transmission, face-tooth coupling transmission shaft is used with large transmission torque.
O Brakes system	 Air servo brakes are used for all wheels with dual-circuit brake system applied, engine is equipped with an exhaust brake. Brakes system includes traveling brake, parking brake, emergency brake and auxiliary brake. Traveling brake: All wheels use the air servo brakes and dual-circuit brake system and are equipped with drum brakes. Parking brake: Force driven by accumulator is applied on the third and fourth axle. For emergency brake, accumulator is used not only for cutting-off brake but also for emergency brake. Auxiliary brake is exhaust brake, which ensures safe and reliable traveling.
Suspension system	All axles adopt the plate spring suspension systems with plate spring passed 100,000 fatigue tests and with optimization of performance parameters of the front and rear plate springs applied to ensure strength and also to provide comfort ridding.
I - I Steering system	Hydraulic power mechanical steering systems are applied for axles 1 and 2 with unloading valve installed in the steering gear.
I - I Drive/Steer	■ 8 × 4
— Outriggers	Four-point supporting of the H-shaped outriggers ensures easy operation and strong stability with Max. span up to 6m×7.2m.They are made of fine-grain high-strength steel sheet with full hydraulic transverse telescopic outriggers adopted for first and second outriggers and with horizontal adjustment applied for outriggers through a vertical cylinder.
O Tyres	■ 12x13.00R22.5 20PR
Electrical system	With 2*12V maintenance-free batteries, the crane power can be cut off manually via a mechanical master power switch. The use of CAN-bus control system can achieve information interaction between superstructure and undercarriage.



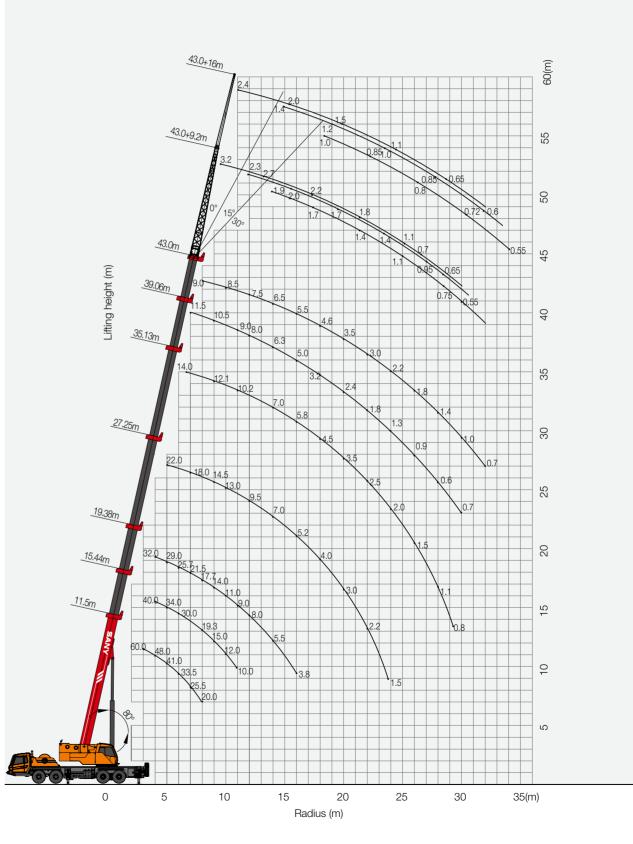






Туре	Item	Parameter				
Capacity	Max. lifting capacity	60 t				
	Overall length	13750 mm				
Dimensions	Overall width	2750 mm				
	Overall height		3650 mm			
		Axle-1,2	1450 mm			
	Axle distance	Axle-2,3	4000 mm			
		Axle-3,4	1350 mm			
	Overall weight	42800 kg				
		Axle load-1,2	14600 kg			
Weight	Axle load	Axle load-3,4	28200 kg			
0	Rated power					
	Rated torque		250 kW/ 2100 rpm 1425 N·m/ 1200-1500 rpm			
	Max.traveling speed	80 km/h				
		Min.turning radius	12 m			
	Turning radius	Min.turning radius of boom head	14.5 m			
	Wheel formula	8 × 4				
Traveling	Min.ground clearance					
	Approach angle	310 mm 18 °				
	Departure angle	12 °				
	Max.gradeability	40%				
	Fuel consumption per 100km	≤ 50 L				
	Temperature range	– 20 °C ~ +40 °C				
	Min.rated range	3 m				
	Tail slewing radius of swingtab	4 m				
	Boom section	5				
	Boom shape	U-shaped				
Main Performance	Max.lifting moment	Base boom	2100 kN·m			
Data		Full-extend boom	910 kN·m			
		Full-extend boom+jib	351 kN·m			
	Boom length	Base boom	11.5 m			
		Full-extend boom	43 m			
		Full-extend boom+jib	59 m			
	Outrigger span (Longitudinal×	6 × 7.2 m				
	Jib offset	0 °, 15 °,30 °				
	Max.single rope lifting speed of	130 m/min				
Working speed	Max.single rope lifting speed of	130 m/min				
	Full extension/retraction time	120 /100 s				
	Full lifting/descending time of	80 / 80 s				
	Slewing speed	2 r/min				
A incomplition	Aircondition in up cab	Cooling				
Aircondition	Aircondition in low cab	Cooling/Heating				

STC600 Working Ranges



STC600 TRUCK CRANE



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Prerequisites:

① Boom operating conditions(fully extended boom length),min.length is 11.5m and max.length is 43m

2 The span of outriggers is 6m×7.2m

3 360° rotation is applied

4 Counterweight is 4T

	Main boom											
Working range(m)	11.5	15.44	19.38	19.38	27.25	27.25	35.13	35.13	39.06	39.06	43	Working range(m)
3	60000											3
3.5	54000											3.5
4	48000	40000	32000	21500								4
4.5	44000	37000	31000	21500	22000	15000						4.5
5	41000	34000	29000	20000	22000	15000						5
5.5	38900	31000	27500	19000	21500	14500						5.5
6	33500	30000	25700	18100	21000	13700	14000	9000				6
6.5	28500	28000	23900	17500	19500	12800	14000	9000				6.5
7	25500	25000	21500	17000	18000	12100	14000	9000	11500	9000		7
7.5	23000	21500	18900	16200	16800	11500	13500	8500	11500	9000		7.5
8	20000	19300	17700	15600	15800	11000	13000	8500	11000	9000	9000	8
9	15700	15000	14000	13800	14500	10000	12100	7800	10500	8500	8500	9
10		12000	11000	12400	13000	9000	11500	7100	10000	8000	8500	10
11		10000	9000	11000	9900	8200	10200	6400	9000	7500	8000	11
12		8000	8000	9100	9500	7500	9000	5800	8000	7000	7500	12
14			5500	6800	7000	6300	7000	5000	6300	5900	6500	14
16			3800	4800	5200	5400	5800	4400	5000	4000	5500	16
18					4000	4500	4500	3200	3200	3500	4600	18
20					3000	3300	3500	2700	2400	2800	3500	20
22					2200	2500	2500	2400	1800	2100	3000	22
24					1500	2000	2000	1900	1300	1650	2200	24
26							1500	1500	900	1300	1800	26
28							1100	1000	600	900	1400	28
30							800	1100	700	1000	1000	30
32								900		700	700	32
34										500		34
Number of lines	12	10	8	8	6	6	4	4	4	4	3	Number of lines
Telescoping condition(%)												
Modes	١,١١	I	I	Ш	I	II	I		I	II	1,11	Modes
2nd boom	0	50	100	0	100	0	100	0	100	50	100	2nd boom
3rd boom	0	0	0	33	33	66	66	100	83.3	100	100	3rd boom
4th boom	0	0	0	33	33	66	66	100	83.3	100	100	4th boom
Top boom	0	0	0	33	33	66	66	100	83.3	100	100	Top boom

1. Values listed in the table refer to rated lifting capacity measured at flat and solid gound under the lever state of the crane.

2. Value above heavy line shall be determined by strength of the crane and under this line shall be determined by stability of the crane.

3. Rated load values determined by stability shall comply with ISO 4305.

4. Rated lifting capacity listed in the table included weights of lifting hooks (610kg of main hook and 95kg of auxiliary hook) and hangers.

5. Rated lifting capacity with pulley at boom tip shall not exceed 4000kg and then substracts(2300kg)to gain rated lifting capacity if the boom is used to lift after the installation of jib.

6. If actual boom length and range are between two values specified in the table, larger value will determine the lifting capacity.

Unit:Kg

Prerequisites:

1 Boom operating conditions(fully extended boom length +jib length),max.length is 43m+16m

2 The span of outriggers is 6m×7.2m

3 360° rotation is applied

4 Counterweight is 4T

Main boom angle(°)	Main boom+Jib							
	0°	15°	30°					
78°	2400	1450	1000					
77°	2400	1400	1000					
75°	2300	1300	950					
73°	2000	1200	850					
71°	1800	1100	850					
68°	1500	1000	800					
66°	1300	950	760					
63°	1100	850	720					
61°	950	750	650					
58°	650	600	550					
56°	500							
Min.elevation angle(°)		55°						

Min.elevation angle(°)

Prerequisites:

1 Boom operating conditions(fully extended boom length +jib length),max.length is 43m+9.2m

(2) The span of outriggers is 6m×7.2m

3 360° rotation is applied

4 Counterweight is 4T

Main been angle(%)	Main boom+Jib							
Main boom angle(°)	0°	15°	30°					
78°	3500	2400	2000					
77°	3200	2300	1900					
75°	3000	2200	1800					
73°	2700	2000	1700					
71°	2500	1800	1600					
68°	2200	1700	1400					
66°	2000	1500	1300					
63°	1800	1400	1100					
61°	1500	1200	950					
58°	1100	950	750					
56°	700	650	550					
Min.elevation angle(°)		55°						



STC600 TRUCK CRANE LOAD CHART

Unit:Ka

Unit:Kg



TRUCK CRANE

STC200 Maximum Load Capacity: 20t

STC600 Maximum Load Capacity: 60t

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Telescopic Boom: 4 Sections, 10.6-33m



STC250 Maximum Load Capacity: 25t Telescopic Boom: 4 Sections, 10.65-33.5m





STC500 Maximum Load Capacity: 50t Telescopic Boom: 5 Sections, 11.5-43m

Maximum Load Capacity: 75t

STC750



STC250H Maximum Load Capacity: 251 Telescopic Boom: 5 Sections, 10.5-39.5m



STC550 Maximum Load Capacity: 55t Telescopic Boom: 5 Sections, 11.5-43m





(四) (1) (1)

STC800EYR



STC1300C Maximum Load Capacity: 130t Telescopic Boom: 6 Sections, 13.3-60m

- 100

ALL TERRAIN CRANE

Maximum Load Capacity: 180t

Telescopic Boom; 6 Sections, 13.5-62m

SAC1800





SAC2200 Maximum Load Capacity: 220t Telescopic Boom: 6 Sections, 13.5-62m



BANY

Maximum Load Capacity: 300t Telescopic Boom: 7 Sections, 15,4-80m



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BANY

SAC6000 Maximum Load Capacity: 600t Telescopic Boom: 7 Sections, 17.1-90m

ROUGH-TERRAIN CRANE



SRC350 Maximum Load Capacity; 35t Telescopic Boom: 4 Sections, 10-31.5m

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SRC550 Maximum Load Capacity: 551 Telescopic Boom: 4 Sections, 11.25-34.5m





Maximum Load Capacity: 55t Telescopic Boom: 5 Sections, 11.5-42.5m



SRC750 Maximum Load Capacity: 75t Telescopic Boom: 5 Sections, 11.8-45m



STC300TH Maximum Load Capacity: 30t Telescopic Boom: 4 Sections, 10.6-33.5m



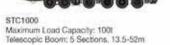
STC550EYR Maximum Load Capacity: 55t Telescopic Boom: 5 Sections, 11.5-43m

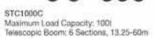


Maximum Load Capacity: 80t Telescopic Boom: 5 Sections, 11.8-45m



Telescopic Boom: 5 Sections, 11.5-43m





100

Telescopic Boom: 5 Sections, 11.8-45m SAN

STC800 Maximum Load Capacity: 80t Telescopic Boom: 5 Sections, 11.8-45m



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SANY AUTOMOBILE HOISTING MACHINERY

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